

Declaration of Compliance

For aluminum food contact articles – inside plain



Plus Pack item no.		Intended for:	
0518510749	0736410749	Aqueous foods	Yes
0534210649	0834280602		
0710910599	0838110799		
0710910699	0838610799		
0711510599	5100710599		
0711510799	5101210599		
5115110800	5101420599		
5301510699	5352015950		
5303510798	5353511900		
5336511000	5388520950		
	7610010801		
	7616010999		
	8315080701		
Customer Reference	-	Acidic foods	No
Appearance	-	Alcoholic foods	Yes
Filling/Treatment		Fatty foods	Yes
Temperature	Max. 200 °C	Dry foods	Yes
Time	Up to 2 hours	Use in conventional oven	Yes
Storage after filling		Use in microwave	Yes
Temperature	-40 to +40 °C	Freezing	Yes
Combination of materials: (outside to inside)	Lubricant - lacquer/print - aluminum foil - lubricant		
Restrictions:	No strong acidic or salty foodstuffs.		
Inventory storage	Max. 70 % RH	5-25 °C	

This item supplied by Plus Pack Group is intended to come into contact with the indicated foodstuffs and comply with the following EU Commission regulations and directives under the filling/treatment and storage conditions:

- Framework regulation (EC) 1935/2004 on materials and articles intended to come into contact with food with possible amendments.
- EN 602 Aluminium and aluminium alloys – Wrought products – Chemical composition of semi-finished products used for the fabrication of articles for use in contact with food
- Directive (EC) 2023/2006 on good manufacturing practice for materials and articles intended to come into contact with food with possible amendments.
- Directive 94/62/EC on packaging and packaging waste (heavy metals) with possible amendments.
- Directive (EC) 1907/2006 REACH (Registration, Evaluation and Authorization of Chemicals) with possible amendments.
- Directive 2003/89/EC concerning allergens with possible amendments.

All products are suitable for its intended use and have been tested for possible contamination and hazards (interactions) towards products and consumers. Migration tests have therefore been carried out. See

Declaration of Compliance
For aluminum food contact articles – inside plain

Normpack certificates on www.pluspack.dk

Plus Pack will always assist in the choice of packaging, but the packer is ultimately responsible for choosing the right packaging for the product/process. The products must be tested until end shelf life time by correct packaging trials to avoid process problems – product smell, taste or visual deformation of the total end product.

Migration tests:

4 h at 100 °C in water
6 h at 60 °C in 95 % ethanol

No SML's present inside

Dual use additives that might be present	NA
---	----

Content of BPA	Inside	Outside lacquer
	NA	BPA NIA

International material recycling symbol:



The statement is based on documentation from Plus Pack suppliers of raw materials and goods. The declaration is indicative and applies to the product when used during normal and foreseeable conditions consistent with referred temperature-, time- and contact constraints.

Odense, 2016-12-08

A handwritten signature in blue ink, appearing to be the initials 'PK'.

Quality & Process Manager